Name | INDUSTRIAL AUTOMOTIVE ENGINE BLOCK CLEANER & HEAVY-DUTY DEGREASER WITH STEPOSOL® SB-W

No. | 944

Description | Used for the cleaning of heavily soiled metal or other hard surfaces such as automobile engines, garage floors, or metal parts. This formulation can be used to penetrate this type of soil, and then be easily removed by rinsing with a stream of water.

Formulation | INGREDIENTS:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>% by Weight</th>
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</thead>
<tbody>
<tr>
<td>Butyl Cellosolve Solvent (Dow Chemical) Butoxyethanol</td>
<td>19.05</td>
</tr>
<tr>
<td>MAKON® 4</td>
<td>4.76</td>
</tr>
<tr>
<td>STEPOSOL® SB-W</td>
<td>57.14</td>
</tr>
<tr>
<td>MAKON® 10</td>
<td>19.05</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100.00</strong></td>
</tr>
</tbody>
</table>

Procedure | Mix ingredients in order listed with vigorous agitation.

Physical Properties | Appearance at 25°C: Clear, yellow liquid
pH, as is: 8
Viscosity at 25°C cps: 25
Density, lbs./gal: 6.93
Solids, %: 80
Flash point, F (PMCC): 182

Storage/ Stability | 4 weeks at 4°C (39°F): Stable
6 weeks at Room Temperature: Stable
4 weeks at 40°C (104°F): Stable
4 weeks at 50°C (122°F): Stable
Freeze / Thaw (4 cycles): Passed

Instructions for Use | Apply to the greasy surface by spray, brush, or dip. Let the surface soak briefly to permit penetration. Flush with water.

External Comment | May darken upon storage above 40°C. STEPOSOL® SB-D can be substituted for STEPOSOL® SB-W. STEPOSOL® SB-D has a lighter color while STEPOSOL® SB-W has a lower odor.

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| STEPOSOL®

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).
For ordering assistance, call our Account Service Department at 1-800-457-7673.

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