



Formulation

Name	ECONOMY ULTRA HEAVY-DUTY LIQUID – LAS/AES/AE	
No.	905	
Description	Economy heavy-duty liquid laundry detergent with LAS, AES, and AE	
Formulation	INGREDIENTS:	% by Weight
	NaOH, 50% Solution	0.84
	STEOL® CS-330	11.89
	BIO-SOFT® S-101	3.20
	STEPANATE® SXS	0.70
	BIO-SOFT® N25-7	3.34
	Sodium Carbonate	0.60
	Sodium Chloride	1.25
	Water, Fragrance, Dye, and Preservative	q.s. to 100.00
	Total	100.0
Procedure	Mix Water, NaOH, and STEPANATE® SXS. Slowly add BIO-SOFT® S-101. Adjust pH with additional NaOH, if necessary. Continue mixing and add Sodium Carbonate. When Sodium Carbonate is dissolved, add STEOL® CS-330. Add BIO-SOFT® N25-7. Heat gently if necessary to completely solubilize BIO-SOFT® N25-7. Add remaining ingredients. Continue stirring until blend is well mixed.	
Physical Properties	Appearance at 25°C	Clear liquid
	pH, as is	11.1
	Viscosity at 25°C, cps	150-200
	Specific Gravity, g/ml	1.02
Storage/Stability	Stability at 5°C for 1 Month	Pass
	Stability at 40°C for 1 Month	Pass
	Stability at Room Temperature for 1 Month	Pass
	Freeze/Thaw, 3 Cycles	Pass
Instructions for Use	Use ½ cup per normal-size wash load.	
Registered Trademarks of Stepan Company	BIO-SOFT® STEPANATE® STEOL®	
For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673. Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.	



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