Name
ECONOMY LIQUID LAUNDRY DETERGENT WITH BIO-SOFT® LD-190
No. 297
Description This formulation is an economical clear-liquid laundry detergent.
Formulation

<table>
<thead>
<tr>
<th>INGREDIENTS:</th>
<th>% by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deionized Water</td>
<td>78.30</td>
</tr>
<tr>
<td>STEPANATE® SXS</td>
<td>0.90</td>
</tr>
<tr>
<td>BIO-SOFT® LD-190</td>
<td>9.60</td>
</tr>
<tr>
<td>Sodium Chloride</td>
<td>1.90</td>
</tr>
<tr>
<td>Urea</td>
<td>9.30</td>
</tr>
<tr>
<td>Total</td>
<td>100.00</td>
</tr>
</tbody>
</table>

Procedure Blend ingredients in the order listed.

Physical Properties
- Appearance at 25°C: Clear liquid
- Viscosity at 25°C, cps: 130
- pH, as is: 8.4
- Solids, %: 20.3
- Density, lbs/gal: 8.76
- Flash point, ºF (PMCC): >201

Storage/Stability
- 4 weeks at 4°C: Stable
- 4 weeks at 25°C: Stable
- 4 weeks at 50°C: Stable
- Freeze/thaw, 10 cycles: Pass

Instructions for Use
Use 1/2 to 1 cup per load.

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BIO-SOFT®

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.

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