INDUSTRIAL SEMI-GEL GRAFFITI REMOVER WITH STEPOSOL® SC

Name No. Description
INDUSTRIAL SEMI-GEL GRAFFITI REMOVER WITH STEPOSOL® SC 963 Removes graffiti from most surfaces.

Formulation

**INGREDIENTS:**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>% by Weight</th>
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</thead>
<tbody>
<tr>
<td>STEPOSOL® SC</td>
<td>83.00</td>
</tr>
<tr>
<td>BIO-SOFT® N1-7</td>
<td>10.00</td>
</tr>
<tr>
<td>Lemon Lime Grade d-Limonene (Florida Chemical, Inc.)</td>
<td>5.00</td>
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<tr>
<td>Methocel 311 (Dow Chemical)</td>
<td>2.00</td>
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<tr>
<td><strong>Total</strong></td>
<td><strong>100.00</strong></td>
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</tbody>
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**Procedure**

1. Combine all ingredients except Methocel and mix until homogeneous.
2. While mixing, add Methocel powder into ambient temperature liquid until consistent dispersion is obtained.
3. Continue to agitate until gel is achieved.

**Physical Properties**

- **Appearance at 25°C:** Clear yellow gel
- **pH, 5% in ethanol:** 5.8
- **Viscosity at 25°C, cps:** 16,000
- **Density, lbs/gal:** 8.03
- **Solids, %:** 52.2
- **Flash Point, °F (PMCC):** 115

**Storage/Stability**

- 4 weeks at 4°C: Stable
- 4 weeks at 40°C: Stable
- 4 weeks at 50°C: Stable
- 3 months at 25°C: Stable
- Freeze/Thaw, 3 cycles: Pass

**Instructions for Use**

Apply to surface with cloth and wipe clean. Package in PET or fluorinated HDPE containers. Paneling and solvent migration can occur in many bottle types.

**External Comment**

Methocel percentage can be increased or decreased to achieve desired gel consistency. A 2-3% mixture should be sprayable. A 5% mixture will make a thick gel/paste. This formulation does not meet the California Air Resource Board (CARB) VOC regulation for Consumer Products. "Consumer" is defined by CARB as any person who seeks, purchases, or acquires any consumer product for personal, family, household, or institutional use.

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- STEPOSOL®
- BIO-SOFT®

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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Stepan
Stepan Company
Northfield, Illinois 60093
Telephone (847) 446-7500

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