INDUSTRIAL CARBON REMOVER

No. 953

Description
Carbon removers are used to remove black carbon marks from various surfaces.

Formulation

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>% by Weight</th>
<th>Functionality</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEPOSOL® SC</td>
<td>80.0</td>
<td>Solvent, Degreaser</td>
</tr>
<tr>
<td>Technical Grade d-Limonene (Florida Chemical)</td>
<td>9.0</td>
<td>Solvent, Degreaser</td>
</tr>
<tr>
<td>BIO-SOFT® EC-690</td>
<td>10.0</td>
<td>Emulsifier, Wetting Agent</td>
</tr>
<tr>
<td>NINOL® 40-CO</td>
<td>1.0</td>
<td>Emulsifier</td>
</tr>
</tbody>
</table>

Total 100.0

Procedure
Combine ingredients in the order listed. Mix well.

Physical Properties
- Appearance at 25°C: Clear, yellow liquid
- pH, 10% in IPA: 8.0-9.0
- Viscosity at 25°C, cps: <100
- Density, lbs/gal: 7.92
- Solids, %: 47 - 51
- Flash point, °F (PMCC): 134

Storage/Stability
- 4 weeks at 4°C (39°F): Stable
- 4 weeks at 25°C (77°F): Stable
- 4 weeks at 40°C (104°F): Stable
- 4 weeks at 50°C (122°F): Stable
- Freeze/Thaw, 10 cycles: Pass

Instructions for Use
Apply to the surface and wipe away with cloth.

External Comment
Product may darken if exposed to heat. BIO-SOFT® N91-8 may also be used in this formulation to replace BIO-SOFT® EC-690.

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STEPOSOL®, BIO-SOFT®, NINOL®

For Additional Assistance
For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).
For ordering assistance, call our Account Service Department at 1-800-457-7673.

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