Name: INDUSTRIAL SOLVENT DEGREASER
No.: 1162
Description: This solvent degreaser can be used to remove motor oil, grease, and adhesive residue from various surfaces.

**Formulation**

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>% by Weight</th>
<th>Functionality</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEPOSOL® SC</td>
<td>41.0</td>
<td>Solvent</td>
</tr>
<tr>
<td>STEPOSOL® DG</td>
<td>8.0</td>
<td>Primary Surfactant</td>
</tr>
<tr>
<td>STEPOSOL® M-8-10</td>
<td>41.0</td>
<td>Solvent</td>
</tr>
<tr>
<td>BIO-TERGE® PAS-8S</td>
<td>10.0</td>
<td>Hydrotrope</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100.0</strong></td>
<td></td>
</tr>
</tbody>
</table>

**Procedure**

1. Charge STEPOSOL® SC in mixing vessel.
2. Add STEPOSOL® DG, mixing vigorously.
3. Add STEPOSOL® M-8-10 and BIO-TERGE® PAS-8S.
4. Mix until homogeneous.

**Physical Properties**

- Appearance, as is: Clear liquid
- pH, as is: 6.5
- Viscosity, as is: Water thin
- VOC% (calculated): 37%

**Storage/ Stability**

- 4 weeks at 4°C: Stable
- 4 weeks at 25°C: Pass
- 4 weeks at 50°C: Pass
- Freeze/ thaw, 4 cycles: Pass

**Instructions for Use**

Spray on surface. Let stand 1–2 minutes to allow for adequate penetration. For heavier soiled surfaces, let stand 3–5 minutes. Wipe with a wet sponge or cloth.

**External Comment**

Marketing Notes: BCI = 77. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. For further information on Stepan's BCI, visit www.stepan.com. This formulation does not meet the California Air Resource Board (CARB) VOC regulation for Consumer Products. "Consumer" is defined by CARB as any person who seeks, purchases, or acquires any consumer product for personal, family, household, or institutional use.

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- STEPOSOL®
- BIO-TERGE®

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.

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