**Name**

SOFTENER/SOUR WITH ACCOSOFT® 501

**No.**

483

**Description**

An excellent I&I fabric softener and sour that shows little or no buildup with multiple cycles. It is non-yellowing, controls static, and maintains rewet properties of the fabric.

**Formulation INGREDIENTS:**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>% by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deionized Water</td>
<td>61.0</td>
</tr>
<tr>
<td>ACCOSOFT® 501</td>
<td>9.0</td>
</tr>
<tr>
<td>Hydroxyacetic acid (70%)</td>
<td>30.0</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100.0</strong></td>
</tr>
</tbody>
</table>

**Procedure**

Charge Water, heat to 100°F. Slowly add ACCOSOFT® 501 into water with good agitation. Slowly add the Hydroxyacetic Acid while mixing until product is homogeneous.

**Physical Properties**

- **Appearance at 25°C:** Opaque liquid
- **pH, as is:** 1.5–2.0
- **Viscosity at 25°C, cps:** <100
- **Solids, %:** 28.9

**Storage/Stability**

- Freeze/thaw, 1 cycle: Pass
- 2 weeks at 50°C: Pass

**Instructions for Use**

Use 2.5 ounces per 100 pounds of dry laundry.

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ACCOSOFT®

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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