



# Formulation

Name	<b>SOFTENER/SOUR WITH ACCOSOFT® 501</b>	
No.	483	
Description	An excellent I&I fabric softener and sour that shows little or no buildup with multiple cycles. It is non-yellowing, controls static, and maintains rewet properties of the fabric.	
Formulation	<b>INGREDIENTS:</b>	<b><u>% by Weight</u></b>
	Deionized Water	61.0
	ACCOSOFT® 501	9.0
	Hydroxyacetic acid (70%)	30.0
	<b>Total</b>	<b>100.0</b>
Procedure	Charge Water, heat to 100°F. Slowly add ACCOSOFT® 501 into water with good agitation. Slowly add the Hydroxyacetic Acid while mixing until product is homogeneous.	
Physical Properties	Appearance at 25°C	Opaque liquid
	pH, as is	1.5–2.0
	Viscosity at 25°C, cps	<100
	Solids, %	28.9
Storage/Stability	Freeze/thaw, 1 cycle	Pass
	2 weeks at 50°C	Pass
Instructions for Use	Use 2.5 ounces per 100 pounds of dry laundry.	
Registered Trademarks of Stepan Company	ACCOSOFT®	
For Additional Assistance	<p>For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).  For ordering assistance, call our Account Service Department at 1-800-457-7673.</p> <p>Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.</p>	



Stepan Company  
Northfield, Illinois 60093  
Telephone (847) 446-7500