



Formulation

Name	ECONOMY FABRIC SOFTENER WITH ACCOSOFT® 440-75	
No.	380	
Description	This fabric softener is for use in the rinse cycle of the wash load. It provides excellent softening and static control while maintaining the rewet properties of the fabric.	
Formulation	INGREDIENTS:	<u>% by Weight</u>
	Deionized Water	96.7
	ACCOSOFT® 440-75%	3.3
	Total	100.0
Procedure	Charge 135°F water. Heat ACCOSOFT® 440-75% to 125°F to melt. Slowly add ACCOSOFT® 440-75% to hot water while mixing. Add fragrance, dye, and preservative while product is mixing and cooling. Adjust pH as desired with sulfuric acid.	
Physical Properties	Appearance at 25°C	Opaque liquid
	pH, as is	4.0–6.0
	Viscosity at 25°C, cps	10
	Viscosity after 4 weeks at 50°C, cps	5
	Viscosity after freeze/thaw, cps	
	Solids, %	65
	Density, lbs/gal	2.5
		8.34
Instructions for Use	Use 1/2 cup in rinse cycle per normal wash load.	
	The final viscosity of a liquid fabric softener depends on temperature, mixing rate, and pH. The viscosities listed above are those obtained in the lab. Calcium chloride can be used to reduce viscosity. Fabric softeners made with an ACCOSOFT® product are non-yellowing, control static, and maintain rewet properties of the fabric.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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