



Formulation

Name	FLUID FABRIC SOFTENER WITH 20% ACTIVE BASED ON STEPANTEX® VK-90	
No.	1032	
Description	This fabric softener is for use in the rinse cycle of the wash load. It provides excellent softening and static control while maintaining the rewet properties of the fabric.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	Tap Water	76.25
	STEPANTEX® VK-90	22.2
	Calcium Chloride (25% aqueous)	0.55
	Fragrance	1
	Dye	q.s.
	Total	100.0
Procedure	Load Tap Water and heat to 50°C. Add Dye into the reactor. While stirring, add STEPANTEX® VK-90 at 50°C (previously melted and mixed until homogeneous). Stir until the blend (Tap Water, Dye, and STEPANTEX® VK-90) is homogeneous and has a white, shiny, and smooth appearance. Cool to 35°C while maintaining agitation. Add the Calcium Chloride solution. The blend becomes fluid instantly. Continue cooling to 30°C. Add Fragrance. Product is ready to be packaged.	
Physical Properties	Appearance at 25°C	Opaque liquid
	pH, as is	2.8 - 3.0
Storage/ Stability	1 month at 50°C	stable
	2 months at 40°C	stable
Instructions for Use	Add 22.5 mL to the final rinse.	
External Comment	The viscosity is about 40 mPa.s (viscometer Contraves TV2) and 50 mPa.s (Brookfield RVT M4/V100). The viscosity can be affected by the type and level of fragrance. Formulation is impacted by water hardness.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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Revision Date: 04/25/2007 Origination Date: 11/24/2004 © 2007, Stepan Company. All rights reserved.