



Formulation

Name	INDUSTRIAL PARTS WASHER SOLVENT WITH STEPOSOL® SC AND STEPOSOL® SB-W	
No.	973	
Description	These solvents can be used to clean industrial parts, such as motors and windings. This formulation can be used to remove grease, oil, and other tough soils.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	STEPOSOL® SC	60.00
	STEPOSOL® SB-W	25.00
	BIO-SOFT® N1-7	10.00
	d-Limonene, Technical Grade (Florida Chemical)	5.00
	Total	100.00
Procedure	Add components in the order listed above while mixing.	
Physical Properties	Appearance at 25°C	Clear, yellow liquid
	pH, 10% in IPA	6.5 - 8.0
	Viscosity at 25°C, cps	<100
	Solids, %	62 - 68
	Density, lbs/gal	7.90
	Flash point, °F (PMCC)	146
Storage/ Stability	4 weeks at 4°C	Stable
	4 weeks at 25°C	Stable
	4 weeks at 40°C	Stable
	4 weeks at 50°C	Stable
	Freeze/Thaw, 10 cycles	Pass
Instructions for Use	Dip parts in reservoir containing the solvent. Parts can also be wiped/sprayed with the solvent. Rinse if desired.	
External Comment	For optimum performance, use at or above 25°C. If solvent freezes, allow to come to room temperature and mix. PET or fluorinated HDPE containers are recommended for packaging. Parts washer components (such as gaskets, seals, hoses, filter cartridges, etc.) should be tested for compatibility with the formula before use.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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