## INDUSTRIAL SCREEN PRINTING INK CLEANER - TEXTILE INKS WITH STEPOSOL® SC

### No.
965

### Description
Surfactant is added to give good-water rinsability to cleaner after ink has been emulsified. Can also be used to reduce residues making equipment screen-ready for immediate use.

### Formulation
**INGREDIENTS:**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>% by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEPOSOL® SC</td>
<td>85.0</td>
</tr>
<tr>
<td>BIO-SOFT® EC-690</td>
<td>15.0</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td>100.0</td>
</tr>
</tbody>
</table>

### Procedure
Combine ingredients in any order and mix until homogeneous.

### Physical Properties
- **Appearance at 25°C**: Clear yellow liquid
- **pH, 5% in ethanol**: 6.0
- **Viscosity at 25°C, cps**: <100
- **Density, lbs/gal**: 8.06
- **Solids, %**: 56.5
- **Flash Point, °F (PMCC)**: 122

### Storage/ Stability
- 4 weeks at 4°C (39°F) Stable
- 4 weeks at 40°C (104°F) Stable
- 4 weeks at 50°C (122°F) Stable
- 3 months at 25°C Stable
- Freeze/Thaw, 3 cycles Pass

### Instructions for Use
Package in PET or fluorinated HDPE containers. Paneling and solvent migration can occur in many bottle types.

### External Comment
BIO-SOFT® N1-7 may also be used in this formulation instead of BIO-SOFT® EC-690.

### Registered Trademarks of Stepan Company
- STEPOSOL®
- BIO-SOFT®

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For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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