



# Formulation

Name	<b>INDUSTRIAL SCREEN PRINTING INK CLEANER - TEXTILE INKS WITH STEPOSOL® SC</b>	
No.	965	
Description	Surfactant is added to give good-water rinsability to cleaner after ink has been emulsified. Can also be used to reduce residues making equipment screen-ready for immediate use.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	STEPOSOL® SC	85.0
	BIO-SOFT® EC-690	15.0
	<b>Total</b>	<b>100.0</b>
Procedure	Combine ingredients in any order and mix until homogeneous.	
Physical Properties	Appearance at 25°C	Clear yellow liquid
	pH, 5% in ethanol	6.0
	Viscosity at 25°C, cps	<100
	Density, lbs/gal	8.06
	Solids, %	56.5
	Flash Point, °F (PMCC)	122
Storage/Stability	4 weeks at 4°C (39°F)	Stable
	4 weeks at 40°C (104°F)	Stable
	4 weeks at 50°C (122°F)	Stable
	3 months at 25°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Package in PET or fluorinated HDPE containers. Paneling and solvent migration can occur in many bottle types.	
External Comment	BIO-SOFT® N1-7 may also be used in this formulation instead of BIO-SOFT® EC-690.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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