



Formulation

Name	INTERMEDIATE PHOSPHATE-FREE CLEANER with STEPOSOL® DG	
No.	932	
Description	Dilutable intermediate phosphate-free cleaner with degreaser	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	Deionized Water	80.5
	Versene 100 (Dow Chemical) Tetrasodium EDTA	4.5
	Trisodium Citrate	6.0
	STEPOSOL® DG	9.0
	Total	100.0
Procedure	Charge water to appropriate vessel. Dissolve salts in water. While mixing add STEPOSOL® DG. Continue mixing until homogeneous.	
Physical Properties	Appearance at 25°C	Clear water white liquid
	pH, 10% aqueous	10
	Viscosity at 25°C, cps	<100
	Density, lbs./gal.	8.78
	Solids, %	15
	Flash point, °F (PMCC)	>201
Storage/ Stability	6 weeks at 4°C	Stable
	6 weeks at 40°C	Stable
	6 weeks at 50°C	Stable
	7 weeks at 25°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Dilute this formula 1:10 to 1:100 for use.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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Stepan Company
Northfield, Illinois 60093
Telephone (847) 446-7500

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