1. Identification

Product identifier: AMPHOSOL HCG-K

Other means of identification:
- Product code: 2877
- Recommended use: Surfactant
- Recommended restrictions: For industrial use only.

Manufacturer/Importer/Supplier/Distributor information:
- Manufacturer: Stepan Company
  - Address: 22 West Frontage Road, Northfield, IL 60093, USA
  - Telephone: General 1-847-446-7500, Medical 1-800-228-5635, Chemtrec 1-800-424-9300, Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards:
- Not classified.

Health hazards:
- Serious eye damage/eye irritation, Category 1

Environmental hazards:
- Hazardous to the aquatic environment, acute hazard, Category 2
- Hazardous to the aquatic environment, long-term hazard, Category 3

OSHA defined hazards:
- Not classified.

Label elements:
- Signal word: Danger
- Hazard statement: Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
- Precautionary statement:
  - Prevention: Wear eye/face protection. Avoid release to the environment.
  - Response: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC):
- None known.

Supplemental information:
- None.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>63-67</td>
</tr>
<tr>
<td>Cocamidopropyl betaine</td>
<td></td>
<td>61789-40-0</td>
<td>27-33</td>
</tr>
<tr>
<td>Sodium chloride</td>
<td></td>
<td>7647-14-5</td>
<td>4-6</td>
</tr>
</tbody>
</table>
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Take off contaminated clothing and wash before reuse. Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Use standard firefighting procedures and consider the hazards of other involved materials.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling**
Do not get this material in contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not contaminate water. Avoid discharge into drains.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container.
8. Exposure controls/personal protection

Occupational exposure limits

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycerin (CAS 56-81-5)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection**

Wear protective gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**

Clear.

**Physical state**

Liquid.

**Form**

Not available.

**Color**

Not available.

**Odor**

Characteristic.

**Odor threshold**

Not available.

**pH**

4 - 6 (as is)

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

> 212 °F (> 100 °C)

**Flash point**

> 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)**

Not available.

**Flammability limit - upper (%)**

Not available.

**Explosive limit - lower (%)**

Not available.

**Explosive limit - upper (%)**

Not available.

**Vapor pressure**

Not available.

**Vapor density**

Not available.

**Relative density**

Not available.

**Solubility(ies)**

Solubility (water) Not available.

**Auto-ignition temperature**

Not available.

**Decomposition temperature**

Not available.

**Viscosity**

14 cP
Other information

Percent volatile 63 - 67 % w/w
Pour point 26.6 °F (-3 °C)
Specific gravity 1.0576

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.
Skin contact No adverse effects due to skin contact are expected.
Eye contact Causes serious eye damage.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMPHOSOL HCG-K</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Dermal</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>2335 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not available.
Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not applicable.
Specific target organ toxicity - repeated exposure Not applicable.
Aspiration hazard
Not applicable.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMPHOSOL HCG-K</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Algae 2.4 mg/l, 72 hours</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Crustacea 1.9 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>1.75 - 10 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
Readily biodegradable.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes
Serious eye damage or eye irritation

Classified hazard categories

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
Glycerin (CAS 56-81-5) Other Flavoring Substances with OSHA PEL's

US state regulations

California Proposition 65
WARNING: This product can expose you to chemicals including Dichloroacetic acid, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Dichloroacetic acid (CAS 79-43-6) Listed: May 1, 1996

California Proposition 65 - CRT: Listed date/Male reproductive toxin
Dichloroacetic acid (CAS 79-43-6) Listed: August 7, 2009

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxics Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 08-28-2014
Revision date 06-06-2018
Version # 04

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