1. Identification

Product identifier: BIO-TERGE PAS-8S

Other means of identification
- Product code: 0473
- Recommended use: Surfactant
- Recommended restrictions: For industrial use only.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
- Company name: Stepan Company
- Address: 22 West Frontage Road, Northfield, IL 60093, USA
- Telephone: General 1-847-446-7500
- E-mail: Not available.
- Emergency phone number: Medical 1-800-228-5635, Chemtrec 1-800-424-9300, Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards: Flammable liquids - Category 4
Health hazards: Skin corrosion/irritation - Category 2, Serious eye damage/eye irritation - Category 2B

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

Signal word: Warning
Precautionary statement
- Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wash thoroughly after handling. Wear protective gloves/eye protection/face protection.
- Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
- Storage: Store in a well-ventilated place. Keep cool.
- Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium octanesulfonate</td>
<td></td>
<td>5324-84-5</td>
<td>30 - &lt; 40</td>
</tr>
<tr>
<td>Isopropanol</td>
<td></td>
<td>67-63-0</td>
<td>3 - &lt; 5</td>
</tr>
</tbody>
</table>

Material name: BIO-TERGE PAS-8S
Material ID: 393  Product code: 0473  Version #: 06  Revision date: 06-26-2019  Print date: 06-26-2019
4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur. Do not induce vomiting without advice from poison control center.

Most important symptoms/effects, acute and delayed
Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use standard firefighting procedures and consider the hazards of other involved materials.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use.

7. Handling and storage

Precautions for safe handling
Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Keep away from heat, sparks and open flame. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers.
8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol (CAS 67-63-0)</td>
<td>PEL</td>
<td>980 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol (CAS 67-63-0)</td>
<td>STEL</td>
<td>400 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol (CAS 67-63-0)</td>
<td>STEL</td>
<td>1225 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>500 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>980 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

Biological limit values

<table>
<thead>
<tr>
<th>ACGIH Biological Exposure Indices</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol (CAS 67-63-0)</td>
<td>40 mg/l</td>
<td>Acetone</td>
<td>Urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**
  - **Hand protection**: Wear appropriate chemical resistant gloves.
  - **Other**: Wear appropriate chemical resistant clothing.
- **Respiratory protection**: In case of insufficient ventilation, wear suitable respiratory equipment.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

- **Appearance**: Clear.
- **Physical state**: Liquid.
- **Form**: Liquid.
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: 4 - 6 (as is)
- **Melting point/freezing point**: 27 °F (-2.78 °C)
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: 171.0 °F (77.2 °C)
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
Upper/lower flammability or explosive limits

- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure: Not available.

Vapor density: Not available.

Relative density: Not available.

Solubility(ies)
- Solubility (water): Not available.

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: 17 cP @ 25C

Other information
- Density: 1.10 g/ml @ 25C
- Percent volatile: 56 - 60 %
- Pour point: 32 °F (0 °C)

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: Prolonged inhalation may be harmful.
- Skin contact: Causes skin irritation.
- Eye contact: Causes eye irritation.
- Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics: Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity: Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIO-TERGE PAS-8S</td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td>LD50</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes eye irritation.

Respiratory or skin sensitization
- Respiratory sensitization: Not available.
- Skin sensitization: This product is not expected to cause skin sensitization.

Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not applicable.

Specific target organ toxicity - repeated exposure
Not applicable.

Aspiration hazard
Not applicable.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

General
The provided transportation classifications are for bulk shipments only and may not be representative of all package/shipment sizes.

DOT
UN number NA1993
UN proper shipping name Combustible liquid, N.O.S. (Isopropanol)
Transport hazard class(es) Combustible Liquid
Class
Subsidiary risk -
Packing group III
Special precautions for user Not available.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
- Flammable (gases, aerosols, liquids, or solids)
- Skin corrosion or irritation
- Serious eye damage or eye irritation

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
Isopropanol (CAS 67-63-0) Low priority

US state regulations
California Proposition 65
US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Isopropanol (CAS 67-63-0)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision
Issue date 08-31-2014
Revision date 06-26-2019
Version # 06
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Toxicological Information: Toxicological Data