1. Identification

Product identifier: MC MX 4-2068

Other means of identification

- Product code: 0428
- Recommended use: Surfactant
- Recommended restrictions: For industrial use only.

Manufacturer/Importer/Supplier/Distributor information

- Manufacturer: Stepan Company
  - Address: 22 West Frontage Road, Northfield, IL 60093, USA
  - Telephone: General 1-847-446-7500, Medical 1-800-228-5635, Chemtrec 1-800-424-9300, Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards
- Not classified.

Health hazards
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1

Environmental hazards
- Hazardous to the aquatic environment, acute hazard: Category 2
- Hazardous to the aquatic environment, long-term hazard: Category 3

OSHA defined hazards
- Not classified.

Label elements

- Signal word: Danger
- Hazard statement: Causes skin irritation. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
- Precautionary statement
  - Prevention: Wash thoroughly after handling. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.
  - Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

3. Composition/information on ingredients

Mixtures
<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>50 - &lt; 60</td>
</tr>
<tr>
<td>Sodium (C14-16) olefin sulfonate</td>
<td></td>
<td>68439-57-6</td>
<td>30 - &lt; 40</td>
</tr>
<tr>
<td>Alkenes, C&gt;10 .alpha.-</td>
<td></td>
<td>64743-02-8</td>
<td>1 - &lt; 3</td>
</tr>
<tr>
<td>Sodium sulfate</td>
<td></td>
<td>7757-82-6</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

### 4. First-aid measures

#### Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

#### Skin contact
Remove contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

#### Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

#### Ingestion
Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

#### Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

#### Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

#### General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

#### Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

#### Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

#### Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

#### Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

#### Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

#### Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

#### General fire hazards
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

#### Methods and materials for containment and cleaning up
Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.

#### Environmental precautions
Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

#### Precautions for safe handling
Provide adequate ventilation. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities

Store in original tightly closed container.

8. Exposure controls/personal protection

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Hand protection
Wear appropriate chemical resistant clothing.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Clear.

Physical state
Liquid.

Form
Liquid.

Color
Not available.

Odor
Not available.

Odor threshold
Not available.

pH
8 - 9 (10% in water)

Melting point/freezing point
19 °F (-7.22 °C)

Initial boiling point and boiling range
> 212 °F (> 100 °C)

Flash point
Not applicable

Evaporation rate
Estimated slower than ethyl ether.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not Determined or Unknown

Vapor density
Estimated lighter than air.

Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
< 500 cP @ 25C

Other information

Density
8.79 lb/gal @ 25C

Percent volatile
58 - 60 %
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
No adverse effects due to inhalation are expected.

Skin contact
Causes skin irritation.

Eye contact
Causes serious eye damage.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>MC MX 4-2068</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
<td></td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Causes serious eye damage.</td>
<td></td>
</tr>
</tbody>
</table>

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
This product is not expected to cause reproductive or developmental effects.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not applicable.

Specific target organ toxicity - repeated exposure
Not applicable.

Aspiration hazard
Not likely, due to the form of the product.
12. Ecological information

**Ecotoxicity**

Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>MC MX 4-2068</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Algae</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

**Persistence and degradability**

Readily biodegradable.

**Bioaccumulative potential**

No data available.

**Mobility in soil**

No data available.

**Other adverse effects**

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

**Disposal instructions**

Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code**

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not available.

15. Regulatory information

**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

**Classified hazard categories**

Skin corrosion or irritation

Serious eye damage or eye irritation
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Hazardous substance

US state regulations
California Proposition 65
WARNING: This product can expose you to chemicals including Formaldehyde, which is known to the State of California to cause cancer, and Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Formaldehyde (CAS 50-00-0) Listed: January 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin
Methanol (CAS 67-56-1) Listed: March 16, 2012

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>(PICCS)</td>
<td></td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date  | 07-01-2014 |
| Revision date | 12-13-2019 |
| Version #    | 06         |
| HMIS® ratings | Health: 3  |
|              | Flammability: 1 |
|              | Physical hazard: 0 |
| NFPA ratings | Health: 3 |
|              | Flammability: 1 |
|              | Instability: 0 |
Terms and Conditions. This SDS is designed only as guidance for the products to which it applies. To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantability or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.

Revision information

Hazard(s) identification: Storage
Hazard(s) identification: Supplemental information
Composition / Information on Ingredients: Disclosure Overrides
Transport Information: Material Transportation Information
Regulatory Information: United States
HazReg Data: International Inventories
GHS: Classification