1. Identification

Product identifier: STEPANOL 360

Other means of identification

Product code: 0116

Recommended use: Surfactant

Recommended restrictions: For industrial use only.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: Stepan Company
Address: 22 West Frontage Road
Northfield, IL 60093
USA
Telephone: General 1-847-446-7500

Emergency phone number

Medical 1-800-228-5635
Chemtrec 1-800-424-9300
Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards

Health hazards

Acute toxicity, oral Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 1
Carcinogenicity Category 2

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards

Not classified.

Label elements

Signal word: Danger

Hazard statement: Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Suspected of causing cancer. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>59-63</td>
</tr>
<tr>
<td>Sulfuric acid, mono-C10-16-alkyl esters, sodium salts</td>
<td></td>
<td>68585-47-7</td>
<td>20&lt;30</td>
</tr>
<tr>
<td>Lauramide DEA</td>
<td></td>
<td>120-40-1</td>
<td>10-15</td>
</tr>
<tr>
<td>Diethanolamine</td>
<td></td>
<td>111-42-2</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms/effects, acute and delayed

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillsages cannot be contained.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with skin. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Diethanolamine (CAS 111-42-2)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Inhalable fraction and vapor.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Value</th>
<th>Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWA</td>
<td>15 mg/m³</td>
<td>Diethanolamine (CAS 111-42-2)</td>
</tr>
</tbody>
</table>

| Biological limit values | No biological exposure limits noted for the ingredient(s). |

Exposure guidelines

US - California OELs: Skin designation
Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation
Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
- Hand protection: Wear appropriate chemical resistant gloves.
- Other: Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Odor
Not available.

Odor threshold
Not available.

pH
7 - 8 (as is)

Melting point/freezing point
Not available.

Initial boiling point and boiling range
212 °F (100 °C)

Flash point
> 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup
Evaporation rate
Estimated slower than ethyl ether.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not Determined or Unknown

Vapor density
Estimated lighter than air.

Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
< 6000 cP @ 25C

Other information
Density
8.40 lb/gal

Percent volatile
59 - 61 % w/w

10. Stability and reactivity
Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation
Prolonged inhalation may be harmful.

Skin contact
Causes skin irritation.

Eye contact
Causes serious eye damage.

Ingestion
Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Information on toxicological effects
Acute toxicity
Harmful if swallowed.

Components
Species
Test Results

_Lauramide DEA (CAS 120-40-1)

Acute

Dermal
LD50
Rabbit
> 2000 mg/kg, 24 Hours

Oral
LD50
Rat
> 2000 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye damage.
Respiratory or skin sensitization
- Respiratory sensitization: Not available.
- Skin sensitization: This product is not expected to cause skin sensitization.
- Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
- Suspected of causing cancer.
- IARC Monographs. Overall Evaluation of Carcinogenicity:
  Diethanolamine (CAS 111-42-2) 2B Possibly carcinogenic to humans.
  Not regulated.
- US. National Toxicology Program (NTP) Report on Carcinogens:
  Not listed.

Reproductive toxicity
- Not applicable.

Specific target organ toxicity
- Not classified.
- Single exposure: Not classified.
- Repeated exposure: Not classified.

Aspiration hazard
- Not applicable.

Chronic effects
- Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity
- Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfuric acid, mono-C10-16-alkyl esters, sodium salts (CAS 68585-47-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Ceriodaphnia dubia)</td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

Persistence and degradability
- Readily biodegradable.

Bioaccumulative potential
- No data available.

Partition coefficient n-octanol / water (log Kow)
- Diethanolamine -1.43

Mobility in soil
- No data available.

Other adverse effects
- No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
- Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code
- The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
- Dispose of in accordance with local regulations. Empty containers orliners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
- Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT
- UN number: UN3082
- UN proper shipping name: Environmentally Hazardous Substance, Liquid, N.O.S. (Diethanolamine RQ = 9615 LBS)
- Transport hazard class(es):
  - Class: 9
  - Subsidiary risk: -
  - Packing group: III
- Special precautions for user: Not available.
15. Regulatory information

**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Diethanolamine (CAS 111-42-2) Listed.

**SARA 304 Emergency release notification**

Not regulated.


Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

- Acute toxicity (any route of exposure)
- Skin corrosion or irritation
- Serious eye damage or eye irritation
- Carcinogenicity

**SARA 313 (TRI reporting)**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethanolamine</td>
<td>111-42-2</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>
Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Diethanolamine (CAS 111-42-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)
Hazardous substance

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to chemicals including Diethanolamine, which are known to the State of California to cause cancer, and Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Diethanolamine (CAS 111-42-2) Listed: June 22, 2012
Formaldehyde (CAS 50-00-0) Listed: January 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin
Methanol (CAS 67-56-1) Listed: March 16, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Diethanolamine (CAS 111-42-2)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 08-26-2015
Revision date 07-23-2018
Version # 03

Disclaimer
Terms and Conditions. This SDS is designed only as guidance for the products to which it applies. To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantability or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.