SAFETY DATA SHEET

1. Identification

Product identifier STEPANATE PTSA-C

Other means of identification

Product code 7812

Recommended use Surfactant

Recommended restrictions For industrial use only.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Stepan UK Limited
Address Bridge Str., Stalybridge
Company name England
Telephone General (Stalybridge) +44(0)161 338 5511
General (USA) 1-847-446-7500
E-mail Not available.

Emergency phone number

Medical (USA) 1-800-228-5635
Chemtrec (USA) 1-800-424-9300
Chemtrec (Int’l) 1-703-527-3887

2. Hazard(s) identification

Physical hazards

Health hazards

Acute toxicity, oral Category 4
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 3

OSHA defined hazards

Combustible dust

Label elements

Signal word Danger

Hazard statement May form combustible dust concentrations in air. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation. Harmful to aquatic life.

Precautionary statement

Prevention Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Observe good industrial hygiene practices.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene Sulfonic Acid</td>
<td></td>
<td>104-15-4</td>
<td>90 - 100</td>
</tr>
<tr>
<td>Sulfuric acid</td>
<td></td>
<td>7664-93-9</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact
Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media carefully to avoid creating airborne dust.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spills material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Prevent product from entering drains. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling.

Observe good industrial hygiene practices. Use care in handling/storage.

Precautions for safe handling

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling.

Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfuric acid (CAS 7664-93-9)</td>
<td>PEL</td>
<td>1 mg/m3</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfuric acid (CAS 7664-93-9)</td>
<td>TWA</td>
<td>0.2 mg/m3</td>
<td>Thoracic fraction.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
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Material name: STEPANATE PTSA-C
Material ID: 6345  Product code: 7812  Version #: 03  Revision date: 08-28-2018  Print date: 08-28-2018

SDS US

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If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

General hygiene considerations
When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.
Form Solid. Crystalline.
Color White, pink.
Odor Not available.
Odor threshold Not available.
pH 1
Melting point/freezing point 208.4 - 215.6 °F (98 - 102 °C)
Initial boiling point and boiling range > 212 °F (> 100 °C)
Flash point > 201.0 °F (> 93.9 °C)
Evaporation rate Not available.
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.

Solubility(ies)
Solubility (water) Soluble in water

Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
Explosive properties Not explosive.
Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Keep away from heat, sparks and open flame. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials Strong oxidizing agents. Incompatible with bases. This product may react with reducing agents.
Hazardous decomposition products Upon decomposition, this product emits oxides of sulfur, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure
Inhalation May cause irritation to the respiratory system.
**Skin contact**
Causes severe skin burns.

**Eye contact**
Causes serious eye damage.

**Ingestion**
Causes digestive tract burns. Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes.

**Information on toxicological effects**

**Acute toxicity**
Harmful if swallowed. May cause respiratory irritation.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEPANATE PTSA-C</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>1410 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
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</tbody>
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<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>2140 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**
Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation**
Causes serious eye damage.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**
Not listed.

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**
Not listed.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**
Not applicable.

**Aspiration hazard**
Not an aspiration hazard.

12. **Ecological information**

**Ecotoxicity**
Harmful to aquatic life.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEPANATE PTSA-C</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Algae</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
<tr>
<td></td>
<td></td>
<td>73 mg/l, 72 hours</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 mg/l, 48 hours</td>
</tr>
<tr>
<td></td>
<td></td>
<td>325 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Persistence and degradability**
Readily biodegradable.
Bioaccumulative potential: No data available.
Mobility in soil: No data available.
Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions: Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations: Dispose in accordance with all applicable regulations.
Hazardous waste code: The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information
DOT
- UN number: UN2585
- UN proper shipping name: ARYL SULFONIC ACIDS, SOLID
- Class: 8
- Subsidiary risk: -
- Packing group: III
- Special precautions for user: Not available.

IATA
- UN number: UN2585
- UN proper shipping name: ARYL SULFONIC ACIDS, SOLID
- Class: 8
- Subsidiary risk: -
- Packing group: III
- Environmental hazards: No.
- Special precautions for user: Not available.

IMDG
- UN number: UN2585
- UN proper shipping name: ARYL SULFONIC ACIDS, SOLIDS
- Class: 8
- Subsidiary risk: -
- Packing group: III
- Environmental hazards: No.
- Marine pollutant: No.
- EmS: Not available.
- Special precautions for user: Not available.
- Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable.

DOT

Material name: STEPANATE PTSA-C
Material ID: 6345 Product code: 7812 Version #: 03 Revision date: 08-28-2018 Print date: 08-28-2018
15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Sulfuric acid (CAS 7664-93-9) Listed.

SARA 304 Emergency release notification
Sulfuric acid (CAS 7664-93-9) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>Reportable quantity (pounds)</th>
<th>Threshold planning quantity (pounds)</th>
<th>Threshold planning quantity, lower value (pounds)</th>
<th>Threshold planning quantity, upper value (pounds)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfuric acid</td>
<td>7664-93-9</td>
<td>1000</td>
<td></td>
<td>1000</td>
<td></td>
</tr>
</tbody>
</table>

SARA 311/312 Hazardous chemical

<table>
<thead>
<tr>
<th>Classified hazard categories</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Combustible dust</td>
<td></td>
</tr>
<tr>
<td>Acute toxicity (any route of exposure)</td>
<td></td>
</tr>
<tr>
<td>Skin corrosion or irritation</td>
<td></td>
</tr>
<tr>
<td>Serious eye damage or eye irritation</td>
<td></td>
</tr>
<tr>
<td>Specific target organ toxicity (single or repeated exposure)</td>
<td></td>
</tr>
</tbody>
</table>

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfuric acid</td>
<td>7664-93-9</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)
Hazardous substance

Safe Drinking Water Act (SDWA)
Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Sulfuric acid (CAS 7664-93-9) 6552

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Sulfuric acid (CAS 7664-93-9) 20 %WV

DEA Exempt Chemical Mixtures Code Number
Sulfuric acid (CAS 7664-93-9) 6552
US state regulations

California Proposition 65
This product can expose you to chemicals including Strong inorganic mists containing sulfuric acid, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 04-10-2015
Revision date: 08-28-2018
Version #: 03

Further information
Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Disclaimer
Terms and Conditions. This SDS is designed only as guidance for the products to which it applies. To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantability or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.

Revision information
Identification: Recommended restrictions
Hazard(s) identification: Disposal
Hazard(s) identification: Prevention
Hazard(s) identification: Response
Hazard(s) identification: Storage
Hazard(s) identification: Supplemental information
Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Physical and chemical properties: Color
Regulatory information: California Proposition 65
HazReg Data: North America