1. Identification

Product identifier: BIO-TERGE AS-40K

Other means of identification:

- Product code: 0479
- Recommended use: Surfactant
- Recommended restrictions: For industrial use only.

Manufacturer/Importer/Supplier/Distributor information:

- Manufacturer: Stepan Company
  - Address: 22 West Frontage Road, Northfield, IL 60093, USA
  - Telephone: General 1-847-446-7500, Medical 1-800-228-5635, Chemtrec 1-800-424-9300, Chemtrec Int'l +1 703-527-3887
- E-mail: Not available.

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1

Environmental hazards:
- Hazardous to the aquatic environment, acute hazard: Category 2
- Hazardous to the aquatic environment, long-term hazard: Category 3

OSHA defined hazards: Not classified.

Label elements:

- Signal word: Danger
- Hazard statement: Causes skin irritation. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
- Precautionary statement:
  - Prevention: Wash thoroughly after handling. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.
  - Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: Not applicable.

3. Composition/information on ingredients

Mixtures:
### 4. First-aid measures

**Inhalation**
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

**Ingestion**
Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

**Most important symptoms/effects, acute and delayed**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Provide adequate ventilation. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

**Occupational exposure limits**
No exposure limits noted for ingredient(s).

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection**
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other**
Wear appropriate chemical resistant clothing.

**Respiratory protection**
In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**
Clear.

**Physical state**
Liquid.

**Form**
Liquid.

**Color**
Not available.

**Odor**
Not available.

**Odor threshold**
Not available.

**pH**
5 - 6.5 (10% in water)

**Melting point/freezing point**
Not available.

**Initial boiling point and boiling range**
> 212 °F (> 100 °C)

**Flash point**
Not Applicable

**Evaporation rate**
Not available.

**Flammability (solid, gas)**
Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)**
Not available.

**Flammability limit - upper (%)**
Not available.

**Explosive limit - lower (%)**
Not available.

**Explosive limit - upper (%)**
Not available.

**Vapor pressure**
Not available.

**Vapor density**
Not available.

**Relative density**
Not available.

**Solubility(ies)**

**Solubility (water)**
Not available.

**Auto-ignition temperature**
Not available.

**Decomposition temperature**
Not available.

**Viscosity**
< 500 cP @ 25C

**Other information**

**Density**
8.83 lb/gal @ 25C

**Percent volatile**
58 - 60 % w/w (water)
10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions.

No dangerous reaction known under conditions of normal use.

Contact with incompatible materials.

Strong oxidizing agents.

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation  No adverse effects due to inhalation are expected.

Skin contact  Causes skin irritation.

Eye contact  Causes serious eye damage.

Ingestion  Expected to be a low ingestion hazard.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIO-TERGE AS-40K</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation  Causes skin irritation.

Serious eye damage/eye irritation  Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization  Not a respiratory sensitizer.

Skin sensitization  This product is not expected to cause skin sensitization.

Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity  This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity  Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens  Not listed.


Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure  Not applicable.

Specific target organ toxicity - repeated exposure  Not applicable.

Aspiration hazard  Not applicable.

12. Ecological information

Ecotoxicity  Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
### Product Test Results

<table>
<thead>
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<th>Species</th>
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</tr>
</thead>
<tbody>
<tr>
<td><strong>BIO-TERGE AS-40K</strong></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50 42.3 mg/l, 72 hours</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50 4.48 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50 2.6 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

### Components Test Results

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium (C14-16) olefin sulfonate (CAS 68439-57-6)</td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50 4.14 - 4.95 mg/l, 48 hours</td>
</tr>
</tbody>
</table>

#### Persistence and degradability
- Readily biodegradable.

#### Bioaccumulative potential
- No data available.

#### Mobility in soil
- No data available.

#### Other adverse effects
- No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

#### Disposal instructions
- Dispose of contents/container in accordance with local/regional/national/international regulations.

#### Hazardous waste code
- The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

#### Waste from residues / unused products
- Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

#### Contaminated packaging
- Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT
- Not regulated as dangerous goods.

#### IATA
- Not regulated as dangerous goods.

#### IMDG
- Not regulated as dangerous goods.

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
- Not available.

### 15. Regulatory information

#### US federal regulations
- This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### CERCLA Hazardous Substance List (40 CFR 302.4)
- Not listed.

#### SARA 304 Emergency release notification
- Not regulated.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
- Not regulated.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### Hazard categories
- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

##### SARA 302 Extremely hazardous substance
- Not listed.
SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.
US. Massachusetts RTK - Substance List
Not regulated.
US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.
US. Rhode Island RTK
Not regulated.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory (NZIoC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 10-29-2014
Revision date 06-08-2017
Version # 04

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